



110505 / Dow Corning High Vacuum Grease



110506, 110507 / Apiezon® Vacuum Grease L / M Types



110508 / Fomblin [®] YVAC 3, Krytox[®] LVP Equivalent Vacuum Grease



111785 / Hi Temperature Epoxy 250°C (400°C Intermittent)

Vacuum Greases / Lubricants

Accu-Glass vacuum greases and lubricants are low vapor pressure materials that are suitable for use in high vacuum applications.

HV Grease, Silicone Based

Dow Corning High Vacuum Grease is manufactured with a silicone base and has a high resistance to water or chemicals and maintains its consistency from -40° to 260°C.

HV Grease — Silicone Based / -40 to 260°C / UHV to 1x10⁻⁹ Torr

| (| antity DZ | Description | Model Number | Part Number | Unit Price \$ |
|-----|--------------|--|-----------------|----------------|---------------------|
| Dow | Corn | ing ® — High Vacuum Grease | | | |
| | 5 | Stiff, non-melting silicone / Squeeze tube dispenser | VGL-DOW | 110505 | 38 |

HV Grease, Hydrocarbon Based

Apiezon[®] silicone and halogen free greases are manufactured with a hydrocarbon base for easy maintenance and cleaning. Type L grease is suitable for UHV service.

HV / UHV Grease — Hydrocarbon Based / 10° to 30°C / HV to 10⁻⁹ and UHV to 10⁻¹¹ Torr

| Vap Quantity Grease Pres oz Type Torr @ | ure Point Viscosity | | Unit Part Price Number \$ |
|---|---------------------|--|---|
|---|---------------------|--|---|

Apiezon [®] Vacuum Grease — L / M Types

| APICEOII | Vuouum | | ivi iypoo | | | | | |
|----------|--------|----------------------|-----------|-----|------|---------|--------|-----|
| 1 | L | 7x10 ⁻¹¹ | 47 | 766 | 1300 | VGL-APL | 110506 | 165 |
| 1 | М | 1.7x10 ⁻⁹ | 44 | 413 | 950 | VGL-APM | 110507 | 140 |

HV Grease, Fluorinated Base

Manufactured with low vapor pressure fluorinated oils to withstand high temperatures over long periods of time. Vacuum range to 1x10⁻⁹ Torr and temperatures to 250°C. This lubricant can withstand severe operating conditions.

HV Grease — Fluorinated Base / 250°C / HV to 1x10⁻⁹ Torr

| Quantity oz | Description | Model Number | Part Number | Unit Price \$ |
|---|-----------------------------------|-----------------|----------------|---------------------|
| Fomblin® YVAC 3 — Krytox® LVP Equivalent Grease | | | | |
| 2 | Vacuum Grease / Syringe Dispenser | VGL-FY | 110508 | 105 |

Ultrahigh Vacuum Epoxy

Non-Conductive Epoxy — High temperature UHV compatible epoxy is ideal for use with SMA 905 fiber optic connectors. It is supplied in single, two part, 4 gram packs eliminating the need for measuring and cup mixing. Ideally suited for UHV environments to 1×10^{-10} Torr and an operating temperature of 250°C (and up to 400°C for brief periods).

UHV Epoxy — 250°C (400°C intermittent) / UHV to 1x10⁻¹⁰ Torr

| Qty Ounce / Part | Туре | Maximum Temperature | Model Number | Part Number | Unit Price \$ |
|---------------------|-----------------------------------|------------------------|-----------------|----------------|---------------------|
| Non-Conductive | e Epoxy — High Temperature | | | | |
| .14 | Two-Part Non-Conductive | 250°C | FO-EPXY-UHV | 111785 | 18 |



HV Sealant, Epoxy Based

Accu-Glass sealants provide a quick, permanent vacuum seal with low outgassing. Suitable for use in high vacuum applications.

HV Sealants — Epoxy Based / -45° to 120°C / HV to 1x10⁻⁹ Torr

| Quantity oz | Description | Model Number | Part Number | Unit Price \$ |
|------------------------------|---|-----------------|----------------|---------------------|
| Torr-Seal | Two-Part Kit | | | |
| 1.2 2.8 | Hardener / Part-A / Squeeze tube dispenser Resin / Part-B / Squeeze tube dispenser | VGL-TORR | 110516 | 75 |
| Torr-Seal | [®] Mixing System | | | |
| 2.0 Hysol [®] Ep | 3 Mixer Tips, Torr Seal, Applicator Gun Ioxi-Patch® — Two-Part Kit | VGL-TORR-SYS | 113257 | 275 |
| 1.2 | Hardener / EPKC / Squeeze tube dispenser | | | |
| 2.8 | Resin / 1C / Squeeze tube dispenser | VGL-EPOXP | 110515 | 45 |





113257 / Epoxy Mixing System

UHV Sealant, Silicone Based

Vacseal [®] is suitable for use in ultrahigh vacuum systems with pressures to 1×10^{-12} Torr. It has less in-vacuum weight loss than epoxy compounds and can withstand repeated temperature cycling from -200° to 450°C. It's available in both liquid and aerosol forms.

UHV Sealants¹ — Silicone Based / -200° to 450°C / UHV to 1x10⁻¹² Torr

| Quantity oz | Description | Model Number | Part Number | Unit Price \$ |
|----------------|---------------------------------|-----------------|----------------|---------------------|
| Vacseal ® | — Liquid Sealant | | | |
| 0.5 | Bottle with brush-top dispenser | VGL-VS1/2 | 110517 | 105 |

1. Hazardous material, cannot be shipped by air. No express or international delivery available.

Ultrahigh Vacuum Conductive Glue / Epoxy

Epo-Tek H21D and H27D conductive glue / epoxy is a two component, silver filled epoxy adhesive designed for semiconductor, hybrid-microelectronics, and is ideally suited for joining fine instrumentation wires.

These epoxies pass NASA's low outgassing standard ASTM E595 (with proper cure), for more information on this, visit NASA's website at https://outgassing.nasa.gov/

UHV Conductive Glue / Epoxy — See Below / UHV to 1x10-10 Torr

| Qty 1 oz. / Part | Туре | Maximum Temperature | Model Number | Part Number | Unit Price \$ |
|---------------------|-------------------------------|---------------------|-----------------|----------------|---------------------|
| Epo-Tek® — | Conductive, Silver-Filled Epc | ХУ | | | |
| 2 | Two-Part Conductive | 150°C | EPOXY-H21D | 113255 | 180 |
| 2 | Two-Part Conductive | 270°C | EPOXY-H27D | 113256 | 195 |



110517 / Vacseal [®] Liquid, Brush Application



113255 / Conductive Glue H21D 150°C



113256 / Conductive Glue H27D 270°C